

# Miscellaneous broken stud, pin, tap removal examples.

1

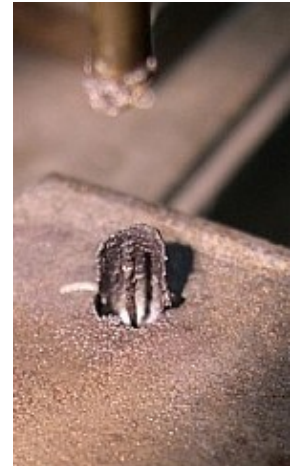
Ver 4



Job: Broken 8mm stud in outboard motor casing.  
Electrode: Graphite 6mm  
Time: 3 min.  
Core and thread coil are visible in photo to right and easily picked out and the thread in is salvaged.



Job: Remove 5/16-18 Broken tap from casting.  
Electrode = graphite .185 OD x .065" ID



Remove 3/32 dowel pin.  
Electrode .072" Brass tubing  
Time = 3 minutes.  
Last photo shows sleeve remaining to be picked out.



Setup on exhaust stud in V8 Motor

## The AGB Portable EDM Model 2



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